



Rev: 04-24-2017



***Chevy 409 Revolver Kits
21350 Alt & A/C Kit
21355 Alt & A/C & REMOTE P/S Kit***

PARTS LIST

"Main Bracket

- 1 - 21311-A. Main Bracket Body
- 1 - 747-A.....Idler Pulley (Larger Bushing)
- 1 - 749-A Idler Pulley
- 1 - 740-A Idler Pulley
- 1 - 310-A Idler Pulley Cap (Smaller Diameter)
- 2 - 302-A Idler Pulley Cap
- 1 - 713 Adjustable Idler Assembly
- 9 - S022 8-32 x 3/8 SHCS
- 2 - S102 1/4 x 3/4 SHCS
- 1 - S221 5/16 x 1-3/4 Hex Head
- 2 - S244 3/8 x 3/4 SHCS
- 1 - S276 3/8 x 4-1/2 SHCS
- 4 - S277 3/8 x 4-3/4 SHCS
- 1 - S321 3/8 x 1-3/4 Hex Head
- 2 - S323 3/8 x 2 Hex Head
- 3 - S551 M8 x 25mm SHCS
- 2 - S622 3/8 Lock Nut
- 1 - S660 5/16 Flat Washer
- 3 - S666 3/8 Flat Washer
- 1 - AC3-1.880.....Spacer 1.880 Alum
- 4 - AC3-3.880.....Spacer 3.880 Alum
- 1- TP3-.150.....Spacer .150

"Alternator Rear Support Bracket

- 1 - 21312-A. Alternator Rear Support Body
- 2 - S256 3/8 x 2 SHCS
- 2 - S677 Water Pump Gaskets

""A/C Rear Support Bracket

- 1 - 21313-A. A/C Rear Support Body
- 2 - S339 3/8 x 3 Threaded Studs
- 2 - S677 Water Pump Gaskets

"P/S Support Bracket (21355 Kit)

- 1 - 21314-A.. P/S Support Bracket Body
- 2 - S551 M8 x 25mm SHCS

Idler Support Bracket

- 1 - 21315-A.....Idler Support Bracket Body
- 1 - 740-A.....Idler Pulley
- 1 - 302-A.....Idler Cap
- 3 - S022.....8-32 x 3/8 SHCS
- 2 - S250.....3/8 x 1-1/4 SHCS
- 1 - S323.....3/8 x 2 SHCS
- 1 - S666.....3/8 Flat Washer
- 2 - S775.....2.720 Threaded Spacer

7790-208 Pulley Kit

- 1 - 7791-ACrank Pulley
- 1 - 7792-AWater Pump Pulley
- 1 - 208-AAlternator Pulley
- 1 - 221-AAlternator Fan
- 1 - 307-AAlternator Cap
- 1 - 312-AWater Pump Pulley Cap
- 1 - 394-AA/C Compressor Cap
- 1 - 650-AP/S Pulley (21355 Kit)
- 3 - S0288-32 x 1 SHCS
- 3 - S1241/4 x 3/4 Button Head
- 3 - S1445/16-18 x 7/8 SHCS (21355 Kit)
- 4 - S1865/16-24 x 7/8 SHCS
- 3 - S520M6 x 20mm Button Head
- 3 - S2923/8-24 x 1" SHCS
- 1 - S68511/16 Lock Washer

Accessories

- 1 - P146.....Alum Water Pump
- 1 - P314.....P/S with w/Hub (21355 Kit)
- 1 - P412.....A/C Compressor
- 1 - P417.....A/C Line Adapters
- 1 - P572.....Alternator

.....Belt Sizes

Dayco Part #

- Alt/AC - 71" Belt.....5060710
- Alt/AC/PS - 75.5" Belt.....5060755



Photo-1

Using two 3/8 x 3" Threaded Studs (S339) in the block W/P mounting holes as shown. Install a provided Gasket (S677) then add the rear A/C Support Bracket (21313-A) then a second gasket (S677).



Photo-2

First use a Gasket (S677) then the Alternator Rear Support Bracket (21312-A) then a second gasket (S677). Now slide the Water Pump into place (P146) and secure with a pair of 3/8 x 2" SHCS (S256).

Photo-3

Now going back to the passenger side use two 3/4 x 2.720" long Spacers (S775) over the two studs as shown. This will finish securing the rear supports and the water pump.



Photo-4

Locate and install the Belt Adjustment Assembly (713) mounting it to the (REAR) of the Main Plate using two 1/4 x 3/4" SHCS (S102) thru the front side of the Main Plate.

Photo-5

Locate the four 3/8 x 4-3/4" SHCS (S277) and the four 3.880 long Aluminum Spacer Tubes (AC3-3.880) use them to attach the Main Plate to the four tapped holes in the rear supports with the four spacers going between the rear supports and the Main Plate.



Photo-6

Mount the Water Pump Pulley (7792-A) with the W/P Pulley Cap (312-A) using four 5/16 x 7/8 fine SHCS (S186). Now mount the Crank Pulley (7791-A) using three 5/16 x 7/8 fine SHCS (S186).

Photo-7

Attach the Idler Bracket (21315-A) to the two threaded studs using two 3/8 x 1-1/4" SHCS (S250). Now attach a (740-A) Idler Pulley to the bracket using a 3/8 Washer (S666) and a 3/8 x 2" Hex Bolt (S323). Now Add the Idler Cover (302-A) using three 8-32 x 3/8 SHCS (S022).



Photo-8

Mount the Alternator (P572) to the drivers side of the Main Bracket. In the lower mounting hole use a 3/8 x 4-1/2" SHCS (S276) and a (AC3-1.880) Spacer Tube. In the upper hole use a M8 x 25mm SHCS (S551). Now Add the Alt. Fan (221-A) the Alt. Pulley (208-A) securing with the provided (S685) Lock Washer. Then add the (307-A) Alt. Cover using three 8-32 x 1" SHCS (S028).



Photo-9

Mounting the A/C Unit (P412). Thru the Main Bracket use two M8 x 25mm SHCS (S551) Now thru the lower rear ear use a 5/16 washer (S660) with a 5/16 x 1 1/2" Hex Bolt (S660). You may also install the A/C Cover (394-A) using three 1/4-20 Button Heads (S124) or three M6 x 20mm Button heads (S520) depending on clutch.



Photo-11

Mount the P/S Bracket (21314-A) using two 3/8-16 x 1 1/2" SHCS (S022) now attach the P/S Pump (P314) using two M8 x 25mm SHCS (S551). Now install the P/S Pulley (650-A) using three 5/16 x 7/8 SHCS (S144). **If this is a non PS Kit use supplied (S248) in open holes and tighten with 3/8 Lock Nuts (S622).**



Photo-10

Install the Idler Pulley just to the right side of the Water Pump Pulley with a 3/8 x 2" Hex Bolt (S323) and a 3/8 Washer (S666). Then add the Idler Cap (310-A) this cap is smaller, then the other three. Use three 8-32 x 3/8 SHCS (S022). Now in the slot with the belt tensioning bracket use the Belt Adjustment Idler (747-A) this idler has a large bushing on the rear of it. Use a 3/8 x 2" Hex Bolt (S323) with a 3/8 Washer (S666). Leave the cap until Photo 12. If this is a non-ps kit, to the right of the idler shown, add another idler, (740-A) this time use a 3/8 washer (S666) with a 3/8 x 1-3/4" Hex bolt (S321). Now add the (302-A) Idler Covers using three 8-32 x 3/8 SHCS (S022). If running PS install AFTER installing PS bracket.

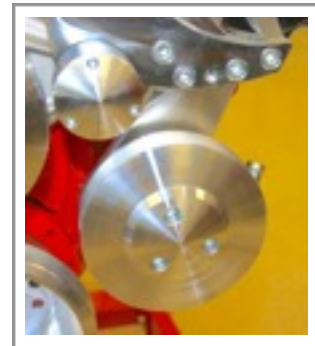


Photo-12

Installing the belt adjuster to the top. Install the idler snug. Now tighten the belt then Re-tighten the idler to keep in place. Then install the Idler Cap (302-A) with 3 (S022).

LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

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- 1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to: MARCH PERFORMANCE 16160 PERFORMANCE WAY NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

Form fields for RGA#, CT#, Issued by, Date, Purchaser's Name, Phone, Address, Purchased Directly Through, Invoice#, Product ID, Invoice Date, Reason.

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