



Rev:8/3/12



SPORT -TRACK

21650-21655-21660

PARTS LIST

21601 Main Bracket

- 1- 21601-A.....Main Bracket Body
- 1- S770.....Threaded Spacer 1.900"
- 3- S775.....Threaded Spacer 2.720"
- 4- S248.....3/8-16 x 1" SHCS
- 1- S750-A.....Brass Heater Hose
- 1- S324.....3/8-16 x 2-1/4" Hex Bolt
- 3- S339.....3" Threaded Stud
- 1- S340.....4" Threaded Stud
- 2- S553.....M8-1.25 x 35mm SHCS
- 1- S550.....M8-1.25 x 20mm SHCS
- 2- S244.....3/8-16 x 3/4" SHCS
- 1- S276.....3/8-16 x 4-1/2" SHCS
- 2- MM100.....Aluminum Bushing
- 2- S622.....3/8-16 Lock Nut
- 1- BLT-12.....Adjustment Tool

21602 Alternator Rear Support Brkt

- 1-21602-A.....Main Bracket Body
- 2- S675.....Water Pump Gasket
- 1- TP3-1.890...Spacer Tube 1.890" lg

21603 AC Rear Support Bracket

- 1- 21603-A.....Main Bracket Body
- 1- S213.....5/16-18 x 1-1/2" SHCS
- 2- S675.....Water Pump Gasket
- 1- S660.....5/16 Washer
- 1- TP3-.150.....Spacer Tube .150" lg

NOTE: PART NUMBERS ENDING IN

- 08 are BLACK
- 09 are SILVER

40724-08 PS Bracket (Kit 21655)

- 2- S244.....3/8-16 x 3/4" SHCS
- 2- S551.....M8-1.25 x 25mm SHCS

21109-09 Sag. PS Bracket (Kit 21660)

- 1- 21109A-09...Front Bracket Body
- 1- 21109B-09...Rear Bracket Body
- 1- 20114C-09...Spacer Block
- 1- TP3-.150.....Spacer Tube .150" lg
- 1- S270.....3/8-16 x 3-1/2" SHCS
- 2- S311.....3/8-16 x 3/4" Hex Head
- 1- S312.....3/8-16 x 1" Hex Head

21605 Pulley Kit

- 1- 6301-A.....Crank Pulley
- 1- 6303-A.....Water Pump Pulley
- 1- 650-A.....PS Pulley (**Kit 21655**)
- 3- S292.....3/8-24 x 1" SHCS
- 3- S144.....5/16-18 x 7/8" SHCS
- 4- S183.....5/16-18 x 5/8" SHCS
- 1- 535-A.....PS Pulley Sag (**Kit 21660**)

Accessories

- 1- P112.....Water Pump
- 1- P566.....Alternator
- 1- P425.....A/C Unit
- 1- P419.....A/C Line Adaptors
- 1- P314.....P/S Remote
- 1- P300.....P/S Pump (**Kit 21660**)

BLT-12 Belt Adjustment Tool

Belt Sizes:

- 63" Alt/AC/Rem PS
- 60" Alt / AC Only
- 64" Alt / A/C / PS Saginaw

Photo-1

Install the Three 3" Threaded Studs (S339) into the block leaving the lower left W/P mounting hole for the 3/8 x 4" Threaded Stud. (S340). Then slide two of the Water Pump Gaskets (S675) over the studs as shown.

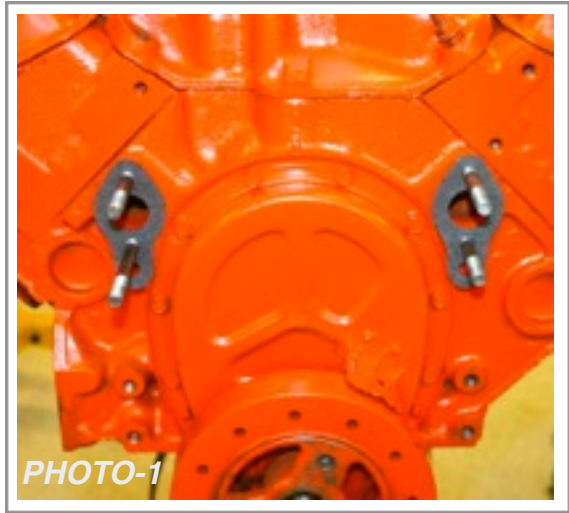


Photo-2

Slide the Rear A/C support (21603-A) over the left set of studs, this support has the 5/16 tapped hole to the larger 3/8 tapped hole. Then add the rear Alt. Support (21602-A) over the right pair of studs as shown.

Photo-3

Add the second pair of W/P Gaskets (S675) then Install the provided Water Pump (P112). Secure the water pump using three (S775) 2.720" long Threaded Spacers and one 1.890" long Threaded Spacer.



Photo-4

Mount the Main Bracket (21601-A) to the four threaded studs with four 3/8 x 1" SHCS (S248).

Photo-5

Install the Water Pump Pulley (6303-A) using four 5/16-24 x 5/8 SHCS (S183). Now install the Crank Pulley (6301-A) using three 3/8-24 x 1" SHCS (S292).

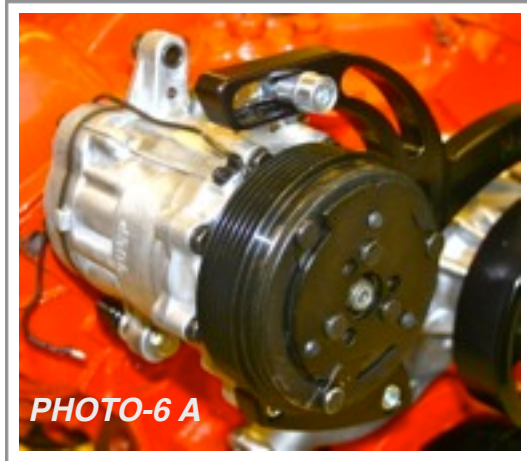


Photo-6

Mount the A/C Unit (P425) to the Main Bracket. In the upper slot use a (MM100) Aluminum Bushing and a M8 x 35mm SHCS (S553). In the lower hole of the Main Bracket use a M8 x 20mm SHCS (S550). Thru the rear lower ear, between the rear support, and the rear A/C ear use a (TP3-.150) Spacer and secure with a 5/16 x 1-1/2" Hex Bolt (S213) and a 5/16 Washer (S660).

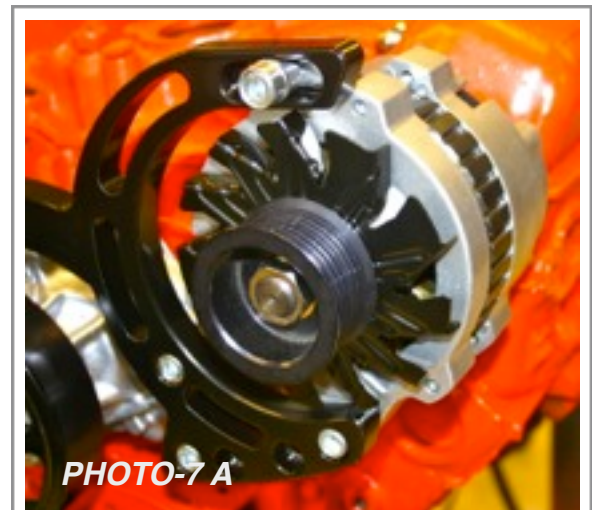
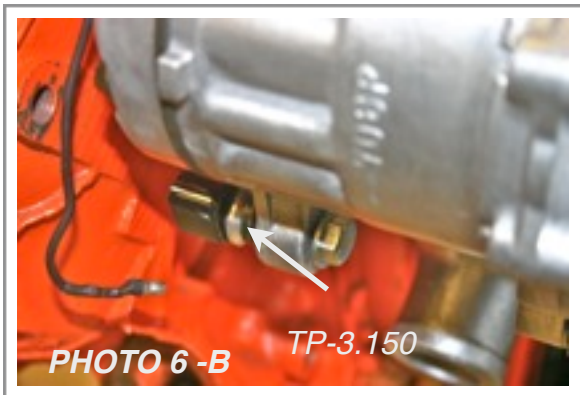
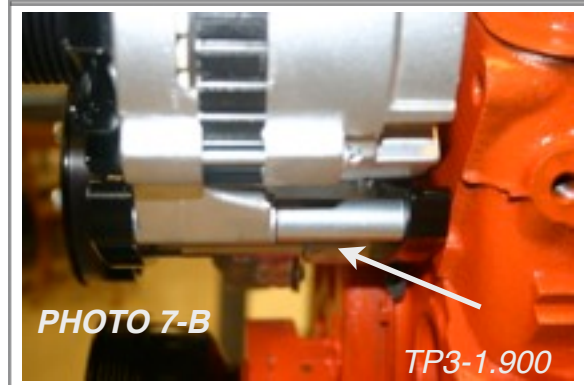


Photo-7

Mount the Alternator (P566) in the upper Slot use a (MM100) Alum. Bushing and a M8 x 35mm SHCS (S553) in the lower hole of the main plate. In the lower hole use a 3/8 x 4-1/2" SHCS (S276) and a (TP3-1.890) Spacer between the Alt. and the Rear Support.



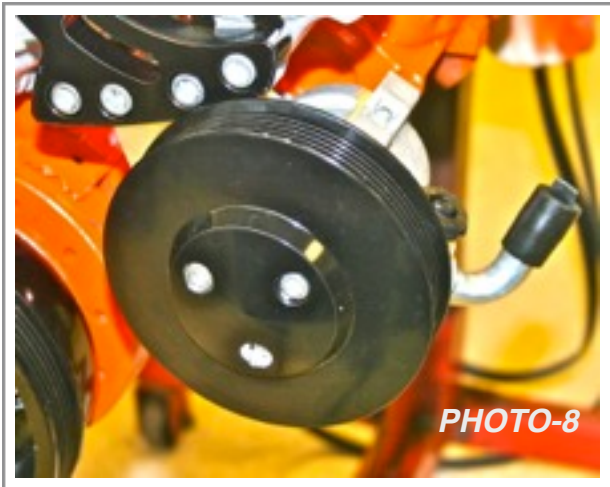


Photo-8

For kits with P/S option. Mount the P/S Pump (P313) to the P/S Bracket (40724-08) with two M8 x 20mm SHCS (S550) then mount the pump and bracket to the two tapped holes of the main plate with two 3/8 x 3/4" SHCS (S244). Next add the P/S Pulley (650-A) using three 5/16 x 7/8 SHCS (S144). For kits with Non P/S, use supplied (S244) Bolts in the main bracket to plug P/S holes and secure with two (S622) Lock Nuts.

Photo-9

Install the belt 63" as shown use the provided Adjustment Tool (BLT-12) to tighten the belt, then REMOVE the tool for future use. (NOTE) For Non P/S Kit use a 60" Belt. For Sag. Kit use 65" belt



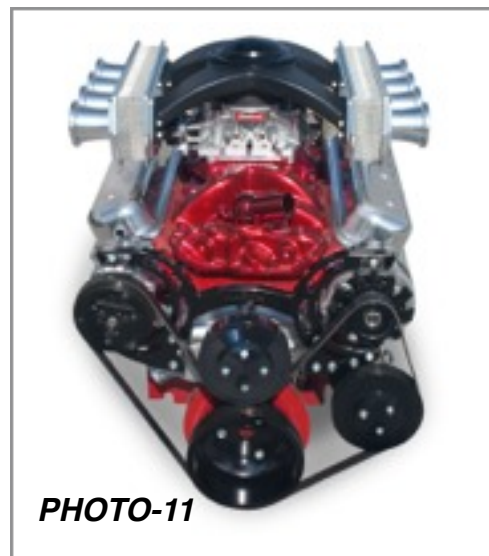
Photo-10

This photo shows the Saginaw P/S Bracket (21109-09). On the rear of the pump install the (21109B-09) using a 3/8 x 1" hex bolt and spacing with a (TP3-.150) spacer between the pump and the bracket. Mount the front bracket (21109A-09) to the two P/S holes with two 3/8 x 3/4 " Hex Bolts (S311). Use the (20114C-09) Spacer Block between the two mounting brackets and mount the unit to the block with to 3/8 x 3-1/2" SHCS (S270) as shown. And install the (535-A) P/S Pulley.

** (Shown with optional nose cover 302-A) **

Photo-11

**Shows the kit mounted complete .
Check belt alignment double check all
mounting hardware start motor
(NOTE) DO NOT engage A/C unit till
properly hooked up. Doing so will
cause damage to a A/C I nit.
Use the provided A/C Adapters
(P419) for A/C hook up.**



LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

This Limited Warranty does not cover or apply to any damage or loss sustained to the engine or any other parts which may have been caused by the defective Product and does not cover or apply to any personal injury, labor charges or any other incidental costs for damages caused by the defective Product. THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES, OR STATEMENTS REGARDING THE PRODUCT, WHETHER WRITTEN OR VERBAL, ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Normal wear and tear and damage to the Product not caused by March Performance are also excluded from this Warranty.

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Your Responsibilities:

- 1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to: MARCH PERFORMANCE 16160 PERFORMANCE WAY NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

Form fields for RGA#, CT#, Issued by, Date, Purchaser's Name, Phone, Address, Purchased Directly Through, Invoice#, Product ID, Invoice Date, Reason.

** MOUNTED PRODUCTS ARE NONREFUNDABLE **