



Rev: 10/23/12



***CHEVY BIG BLOCK STREET ROD KIT***  
***23210 Alt & A/C***  
***23250 Alt & A/C & Rem P/S***  
***23255 Alt & A/C & Saginaw P/S***

## ***Parts List***

### ***Main Bracket***

1 - 23201-A	Front Main Bracket
1 - 23201-B	A/C Rear Support Bracket
1 - 23201-C	Alternator Rear Support Bracket
1 - 747-A	Idler Pulley
1 - 302-A	Idler Pulley Cap
1 - 713	Adjustable Idler Assembly
3 - S022	8-32 x 3/8 SHCS
2 - S102	1/4 x 3/4 SHCS
1 - S213	5/16 x 1-1/2 Hex Head
4 - S244	3/8 x 3/4 SHCS
1 - S313	3/8 x 1-1/4 Hex Head
1 - S264	3/8 x 2-3/4 SHCS
1 - S312	3/8 x 1 Hex Head
1 - S321	3/8 x 1-3/4 Hex Head
4 - S338	3/8 x 2-1/2 Threaded Stud
1 - S381	7/16 x 1-1/4 Hex Head
1 - S385	7/16 x 1 Hex Head
3 - S551	M8 x 25mm SHCS
1 - S666	3/8 x 3/4 O.D.Flat Washer
4 - S672	7/16 Flat Washer
2 - S676	W/P Gaskets
4 - S766	1.550 Threaded Spacer
1 - AC7-.312	.312 Alum. Spacer

### ***P/S Bracket 20117 (23250 Kit)***

1 - 20117-A	P/S Support Bracket
1 - 20117C-09	P/S Bracket Spacer Block
2 - S362	7/16 x 3 SHCS
2 - S550	M8 x 20mm SHCS

### ***P/S Bracket 20110-09 (23255 Kit)***

1 - 20108A-09	Front P/S Support Bracket
1 - 20108B-09	Rear P/S Support Bracket
1 - 20110C-09	P/S Bracket Spacer Block
2 - S311	3/8 x 3/4 Hex Head
1 - S313	3/8 x 1-1/4 Hex Head
2 - S384	7/16 x 3-3/4 Hex Head
1 - S666	3/8 x 3/4 O.D.Flat Washer
1 - TP3-.400	Tube Spacer .400

### ***Pulley Kit***

1 - 7671-A	Crank Pulley
1 - 7615-A	Water Pump Pulley
1 - 650-A	P/S Pulley (23250 Kit)
1 - 613-A	P/S Pulley (23255 Kit)
1 - 394-A	A/C Compressor Cap
1 - 312-A	Water Pump Pulley Cap
1 - 306-A	Alternator Cap
1 - 221-A	Alternator Fan
1 - 206-A	Alternator Pulley
3 - S028	8-32 x 1 SHCS
3 - S124	1/4 x 3/4 Button Head
3 - S144	5/16-18 x 7/8 SHCS (23250 Kit)
4 - S183	5/16-24 x 5/8 SHCS
3 - S248	3/8 x 1 SHCS
3 - S520	M6 x 20mm Button Head
1 - S685	11/16 Lock Washer

### ***Accessories***

1 - P125	Alum Water Pump
1 - P304	Saginaw P/S (23255 Kit)
1 - P313	P/S with w/Hub (23250 Kit)
1 - P412	A/C Compressor
1 - P417	A/C Line Adapters
1 - P572	Alternator

### ***Belt Sizes***

<b><i>Belt Sizes</i></b>	<b><i>Dayco Part #</i></b>
Alt/AC 68.5"	5060685
Alt/AC/PS Saginaw 87"	5060870
Alt/AC/PS Remote 83.5"	5060835

Photo-1

Install four 3/8 x 2-1/2" Threaded Studs (S338) into the Water Pump mounting holes then slip the provided Gaskets (G111) over the studs.



Photo-2

Slide the provided Water Pump (P125) over the studs and secure the Water Pump using four 1.550 Stainless Steel Threaded Spacers (S766) as shown.



Photo-3

Install the Crank Pulley (7671-A) to the balancer using three 3/8 x 1" SHCS (S248).

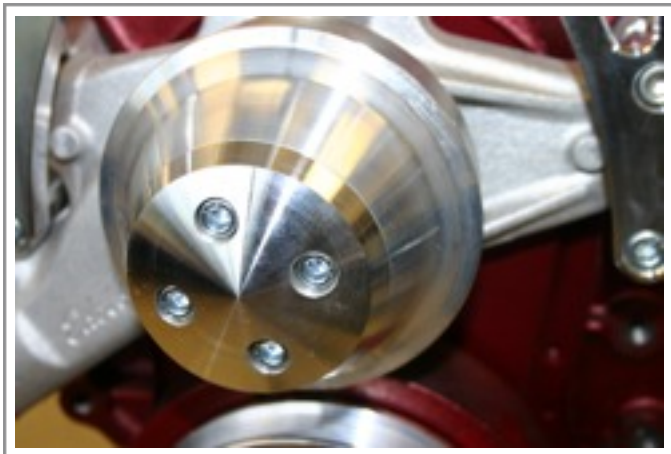


Photo-4

Install the Water Pump Pulley (7615-A) and the Water Pump Pulley Cap (312-A) using four 5/16 x 7/8 SHCS (S183).

Photo-5

Locate the Main Bracket (23201-A) and the (713) belt Adjuster Bracket. On the back side of the Main Bracket mount the Belt Adjuster by using two 1/4 x 3/4" SHCS (S551) thru the front side of the Main Bracket and lining up the adjuster with the slot.



Photo-6

Mount the Main Bracket to the four threaded spacers on the Water Pump. Use four 3/8 x 3/4" SHCS (S244) as shown.



Photo-7

Install the Idler Pulley (747-A) to the front of the Main Plate thru the slot. Use a 3/8 x 1-3/4 Hex Bolt (S321) and a 3/8 washer (S666) do not tighten this idler now.

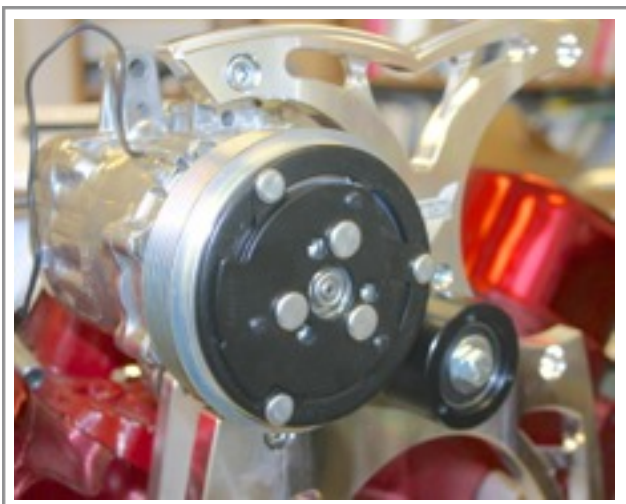


Photo-8

Mount the A/C unit to the Main Bracket, (P412) use two M8 x 25{ { SHCS (S551).

Photo-9

Mount the Alternator (P572) to the drivers side of the main bracket. In the upper mounting hole use a M8 x 25 { { SHCS (S551).

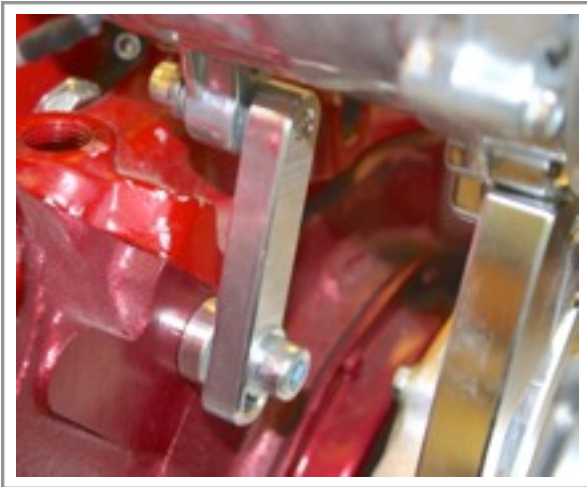
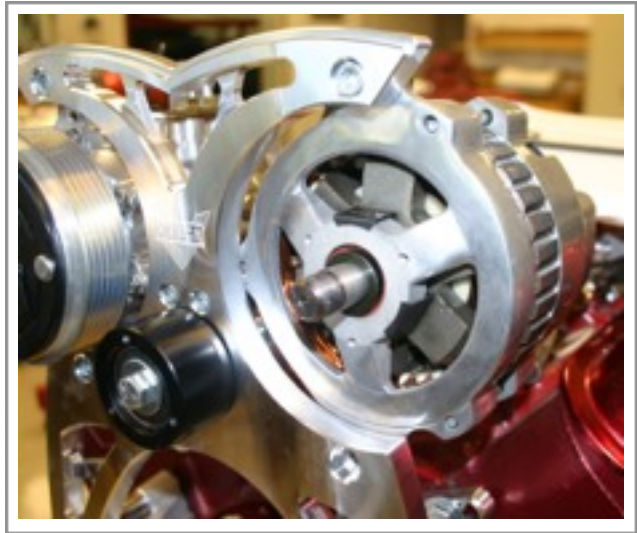


Photo-10

Installing the Rear A/C Support Bracket (23201-B) between the bracket and the head insert a (AC7-.312) Aluminum Spacer securing with a 3/8 x 1-1/4" Hex Head (S313) or a 7/16 x 1-1/4" Hex Head (S381). Also use a 7/16 Washer (S672). Now secure the A/C unit rear ear to the bracket with a 5/16 x 1-1/2" Hex Bolt (S213). Note: Bushing in A/C Ear is pressed and may need to be moved forward to fitment.

Photo-11

Install the Rear Alternator Support (23201-C) Use two 7/16 Washers (S672) between the bracket and the head. Now use the third 7/16 washer and a 3/8 x 1" (UHFG) or a 7/16 x 1" (UHFG) to mount the bracket to the head. Now thru the front of the main Bracket use a 3/8 x 2-3/4" SHCS (S264 ) threading it into the rear support.

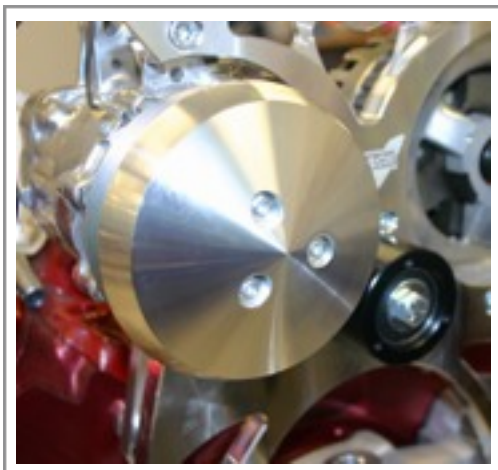


Photo-12

Install the A/C Clutch Cover (394-A) use three 1/4 x 3/4" Button Head Screws (S124) or Three M6 x 20 { { Button Head Screws (S520).

Photo-13

Install the Alt fan (221-A) the Alt Pulley (206-A) securing with the provided (685) lock washer. Then add the (306-A) Alt pulley Cover using three 8-32 x 1" SHCS (S028)



Photo- 14

If not using Power Steering install a 61 1/2" belt as shown have the belt adjuster in the up position then use the adjustment screw to tighten the belt followed by fully tightening the idler pulley then install the (302-A) idler pulley cover with three 8-32 x 3/8 SHCS (S022).



Photo-15

If using a remote P/S Whit (20117) follow the installation instructions for the bracket and mount the P/S Úump then add the Úulley (650-A) with three 5/16 x 7/8" SHCS (S144). Install the 83.5" Belt with the Adjustment pulley in the up position then use the adjuster screw to tighten the belt then tighten the Idler down. Now add the (302-A) Idler Cover using three 8-32 x 3/8 SHCS (S022).



Photo-16

For using the Saginaw Pump follow the mounting instructions for the (20110-09) P/S Bracket and add the (613-A) P/S Pulley. Now install the 87" Belt with the idler in the up position. Use the Idler adjustment to tighten the belt. Then tighten the Idler and install the (302-A) Idler Cover using three 8-32 x 3/8 SHCS (S022).

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2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to: MARCH PERFORMANCE 16160 PERFORMANCE WAY NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

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All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
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NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

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Please Complete the Information below, detach and include with returned product.

RGA# CT# Issued by: Date

Purchaser's Name Phone

Address

Purchased Directly Through Invoice#

Product ID Invoice Date

Reason

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