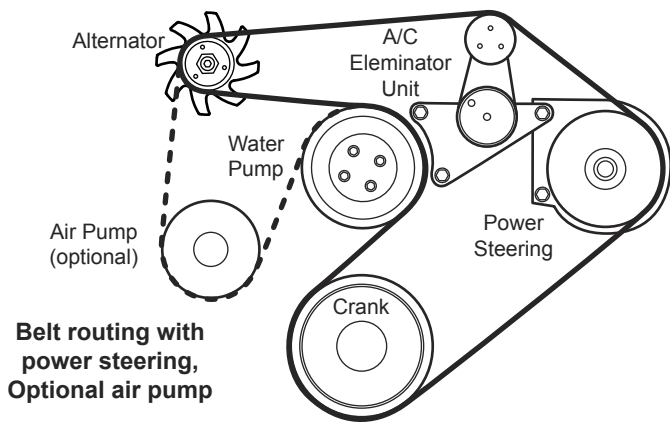
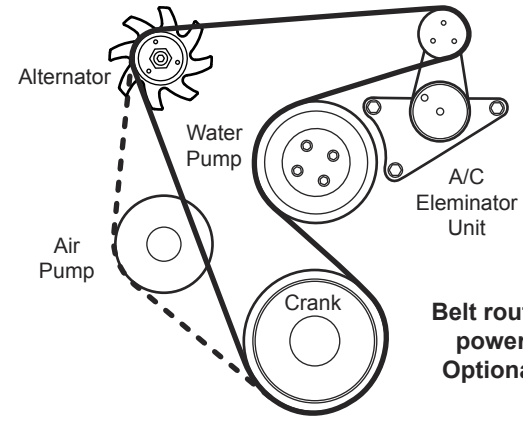


With power steering use original stud along with nut.

If you are eliminating the power steering use stock bolt and 7/16 x 5 1/2 i.d. spacer tube supplied with kit between A/C eliminator bracket and cylinder head.



**Belt routing with power steering, Optional air pump**



**Belt routing without power steering, Optional air pump**

**WARNING:** the air conditioning system is under high pressure. do not disassemble any part of the system until the system has been evacuated by a certified air conditioning system mechanic.

1. Have A/C system discharged before continuing.
2. Remove negative battery cable from battery. Also remove the accessory belt.
3. Remove all A/C components, compressor, accumulator, condenser assembly, all hose clamps, and large A/C bracket and fittings. The A/C eliminator bracket will take the place of the A/C bracket.
4. Facing the engine, remove the three bolts (studs) on the right side of the water pump. The middle bolt has to be replaced by a standard bolt of equal size. the top and bottom bolts are supplied. The power steering nut will be reused.
5. The side of the bracket with the one hole will mount on the power steering bracket. slide the A/C eliminator bracket on the power steering stud and tighten nut a couple of turns.
6. Take the shorter bolt supplied insert it in the top left hole of the bracket and place the larger spacer provided between the bracket and the water pump housing. Tighten the bolt a couple of turns.
7. Use the longer bolt supplied and install bolt in the lower left hole on the bracket placing the spacer washer between the bracket and the water pump housing and tighten a couple of turns.

8. Tighten all bolts and the P/S nut 20-25 ft. lbs.
9. Remove belt tensioner from alternator bracket.
10. Slide belt tensioner bolt and locator pin into the center of the bracket. use Locktite #242 on nut holding tensioner to bracket and tighten to 40 ft. lbs.
11. Install new belt per March instructions. start. engine momentarily to check belt tracking.

**Belts with Power Steering Units**

With stock pulleys or March set #1000 / 2000 / 2010 with smog pump dayco belt #5060860. With March Set #1015 / 2015 with smog pump dayco belt #5060850. With stock pulleys or March set #1000 / 2000 / 2010 without smog pump dayco belt #5060730. With March set #1015 / 2015 without smog pump dayco belt #5060720.

**Belts without Power Steering Units use Dayco belt #5060590**

When not using power steering remove brackets from the drivers side cylinder head but leave stud for P/S in head. slide 5 1/2" spacer over stud to space out A/C eliminator bracket properly

LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

This Limited Warranty does not cover or apply to any damage or loss sustained to the engine or any other parts which may have been caused by the defective Product and does not cover or apply to any personal injury, labor charges or any other incidental costs for damages caused by the defective Product. THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES, OR STATEMENTS REGARDING THE PRODUCT, WHETHER WRITTEN OR VERBAL, ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Normal wear and tear and damage to the Product not caused by March Performance are also excluded from this Warranty.

DISCLAIMER OF OTHER WARRANTIES

EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY WHETHER OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTY, SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY WILL LAST SO THAT THE PRECEDING LIMITATION MAY NOT APPLY TO YOU.

Limitation on Remedies

REPAIR OR REPLACEMENT AS PROVIDED IN THIS WARRANTY IS YOUR EXCLUSIVE REMEDY. MARCH PERFORMANCE SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THE PRODUCT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OF CONSEQUENTIAL DAMAGES SO THE PROCEEDING LIMITATIO OR EXCLUSIONS MAY NOT APPLY TO YOU. YOU HAVE NO RECOURSE OR REMEDY FOR DAMAGE OR DEFECT CAUSED BY MISUSE, ABUSE OR NEGLIGENCE.

THIS WARRANTY GIVES YOU SPECIFIC RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH MAY VARY FROM STATE TO STATE.

Your Responsibilities:

- 1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to: MARCH PERFORMANCE 16160 PERFORMANCE WAY NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

Form fields for RGA#, CT#, Issued by, Date, Purchaser's Name, Phone, Address, Purchased Directly Through, Invoice#, Product ID, Invoice Date, Reason.

\*\* MOUNTED PRODUCTS ARE NONREFUNDABLE \*\*