



FORD 429-460
30280-30285
STYLE TRACK

30280 KIT PARTS LIST

30281 Main Bracket

1-30281-A.....	Main Mounting Plate
4-S210.....	5/16 x 4-1/2" Threaded Studs
4-S769.....	2.150 Threaded Spacer
4-S144.....	5/16 x 7/8" SHCS
2-740-A.....	Idler Pulley
2-302-A.....	Idler Pulley Cover
6-S022.....	8-32 x 3/8" SHCS
2-S666.....	3/8 Washer
2-S321.....	3/8 x 1-3/4" Hex Bolt
1-S275.....	3/8 x 4-1/4" SHCS
1-S278.....	3/8 x 5" SHCS
1-21074-A.....	Adapter Ring
2-S244.....	3/8 x 3/4" SHCS
1-S312.....	3/8 x 1" Hex Bolt
1-TP7-2.560.....	Spacer Tube
2-MM100.....	Aluminum Bushing
2-S148.....	5/16 x 1-1/4" SHCS

30282 Alt Bracket

1-30024-A.....	Base Support
1-30412-A.....	Tube Spacer
1-S344.....	7/16 x 1" SHCS
1-S248.....	3/8 x 1" SHCS
1-S450.....	5/8 O.D.Threaded Bushing
1-S667.....	3/8 Washer

30283 Power Steering Bracket

1-30024-A.....	Base Support
1-30412-A.....	Tube Spacer
1-S344.....	7/16 x 1" SHCS
1-S248.....	3/8 x 1" SHCS
1-S450.....	5/8 O.D.Threaded Bushing
1-S667.....	3/8 Washer

March Adjustment Tool
1 - BLT-14.75

30280-206 Pulley Kit

1-2233-A.....	Crank Pulley
1-2232-A.....	Water Pump Pulley
1-313-A.....	W/P Pulley Cover
1-221-A.....	Alt. Fan
1-206-A.....	Alt. Pulley
1-306-A.....	Alt. Pulley Cover
1-629-A.....	P/S Pulley
1-360-A.....	P/S Pulley Cover
3-S028.....	8-32 x 1" SHCS
3-S106.....	1/4 x 1-1/4" SHCS
4-S186.....	5/16 x 24 x 7/8" SHCS
4-S248.....	3/8 x 1" SHCS
1-S685.....	Lock Nut

Accessories

1-P158.....	Water Pump
1-P555.....	Chrome Alternator
1-9655.....	Billet Alt. Optional
1-P304.....	Chrome Alternator
1-9600.....	Billet P/S Optional

BELT SIZE: 68 1/2



PHOTO-1

Install (4) 5/16 x 4-1/2" Threaded Studs (S210) Thru the timing chain cover into the block as shown.

PHOTO-2

Install the Water Pump (P158) by sliding it over the four studs then secure with the four provided 5/16 x 2.150 long threaded spacers (S769).



PHOTO-3

Install the main face Plate (30281-A) to the four Threaded Studs using four 5/16 x 7/8 SHCS (S144). Now add the Water Pump pulley (2232-A) and the W/P pulley cap (313-A) using four 5/16 x 7/8" fine SHCS (S186). Now install the two Idlers (740-A) using two 3/8 washers (S666) and two 3/8 x 1-3/4 Hex Bolts (S321).

PHOTO-4

Install the Crank Pulley (2233-A) Using four 3/8 x 1" SHCS (S248).





PHOTO-5

Install the Rear Alt Support (30282) to the passenger side head out bolt hole. Use a 7/16 x 1" SHCS (S344) or a 3/8 x 1" SHCS (S248) and 3/8 washer (S667) depending on your heads. Thread the 5/8 O.D. Bushing (S450) into the end of Spacer Tube. (TIP) Use the Provided 3/8 x 4-1/4" SHCS (S275) to line up the rear support with the front bracket as shown before tightening .

PHOTO-6

Install the Rear Power Steering Support (30283) Using a 7/16 x 1" SHCS (S344) or a 3/8 x 1" SHCS (S248) and 3/8 washer (S667) depending on your heads. Thread the 5/8 O.D. Bushing (S450) into the Spacer Tube. On this side use the provided 3/8 x 5" SHCS (S278) to line up the rear support before tightening.



Photo-7

Mounting the Alternator (9655) Billet or (P555) Chrome. Use the 5/8 Adjustment bushing to take up any slack between the Alt. Ear and rear support, Now install the alternator using the 3/8 x 4-1/4" SHCS as shown.

Photo-8

Mount the Power Steering Adapter Ring (21074-A) To the P/S Pump. Use two 3/8 x 3/4" SHCS (S244) and one 3/8 x 1" Hex Bolt (S312)





Photo-9

Mount the Power Steering Pump (9600) Billet or (P304) chrome.

Use a (TP7-2.560) Tube Spacer between the lower adapter ring mount and the rear spacer tube. Use the adjustment bushing to take up any slack as shown.

Now run the 3/8 x 5" SHCS (S278) thru the lower Main Bracket hole the spacer and the rear support as shown.

Photo-10

In the Two Upper slots of the main bracket Use the (MM100) bushings and the two 5/16 x 1-1/4" SHCS (S148).

You may now add the Alt. Fan (221-A) the Alt. Pulley (206-A) securing with the (S685) Lock Nut. Add the Alt. Pulley Cap (306-A) using three 8/32 x 1" SHCS (S028). Mount the P/S pulley (629-A) and the P/S Pulley Cap (360-A) use three 1/4-20 x 1-1/4" SHCS. (S106)

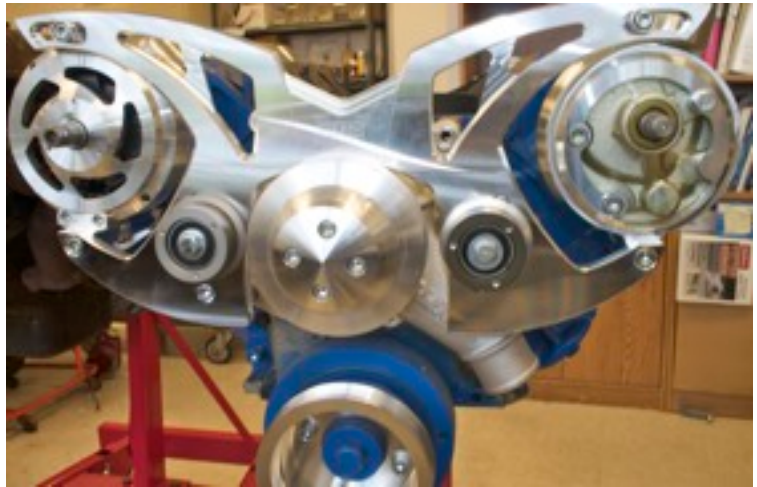


Photo-11

Install two idler caps (302-A) using six 8-32 x 3/8" SHCS (S022). Next install the 68-1/2" belt.

To install the belt remove the (MM100)

Bushing and bolt from the Alternator upper slot.

Tilt it fully inward. Now install the belt pulling the alternator up. Re-insert the bushing and bolt.



Photo-12

March Adjustment tool (BLT-14.75) use this tool to tighten the belt by turning the center rod till tight.

Now tighten the two adjustment screws and then REMOVE the tool and store till needed.



MARCH PERFORMANCE TECH SUPPORT 1888-729-9070

(NOTE) when filling your new P/S pump work the steering wheel back and fourth with the motor off While filling. Re-Check All bolts before starting.

Checking for belt problems: if nose comes from the belt check alignment using a straight edge from the face of the crank pulley measuring to the peak of the first groove on all accessories. Water pump boss heights vary during the building process.

LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

This Limited Warranty does not cover or apply to any damage or loss sustained to the engine or any other parts which may have been caused by the defective Product and does not cover or apply to any personal injury, labor charges or any other incidental costs for damages caused by the defective Product. THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES, OR STATEMENTS REGARDING THE PRODUCT, WHETHER WRITTEN OR VERBAL, ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Normal wear and tear and damage to the Product not caused by March Performance are also excluded from this Warranty.

DISCLAIMER OF OTHER WARRANTIES

EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY WHETHER OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTY, SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY WILL LAST SO THAT THE PRECEDING LIMITATION MAY NOT APPLY TO YOU.

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THIS WARRANTY GIVES YOU SPECIFIC RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH MAY VARY FROM STATE TO STATE.

Your Responsibilities:

- 1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to: MARCH PERFORMANCE 16160 PERFORMANCE WAY NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

Form fields for RGA#, CT#, Issued by, Date, Purchaser's Name, Phone, Address, Purchased Directly Through, Invoice#, Product ID, Invoice Date, Reason.

** MOUNTED PRODUCTS ARE NONREFUNDABLE **